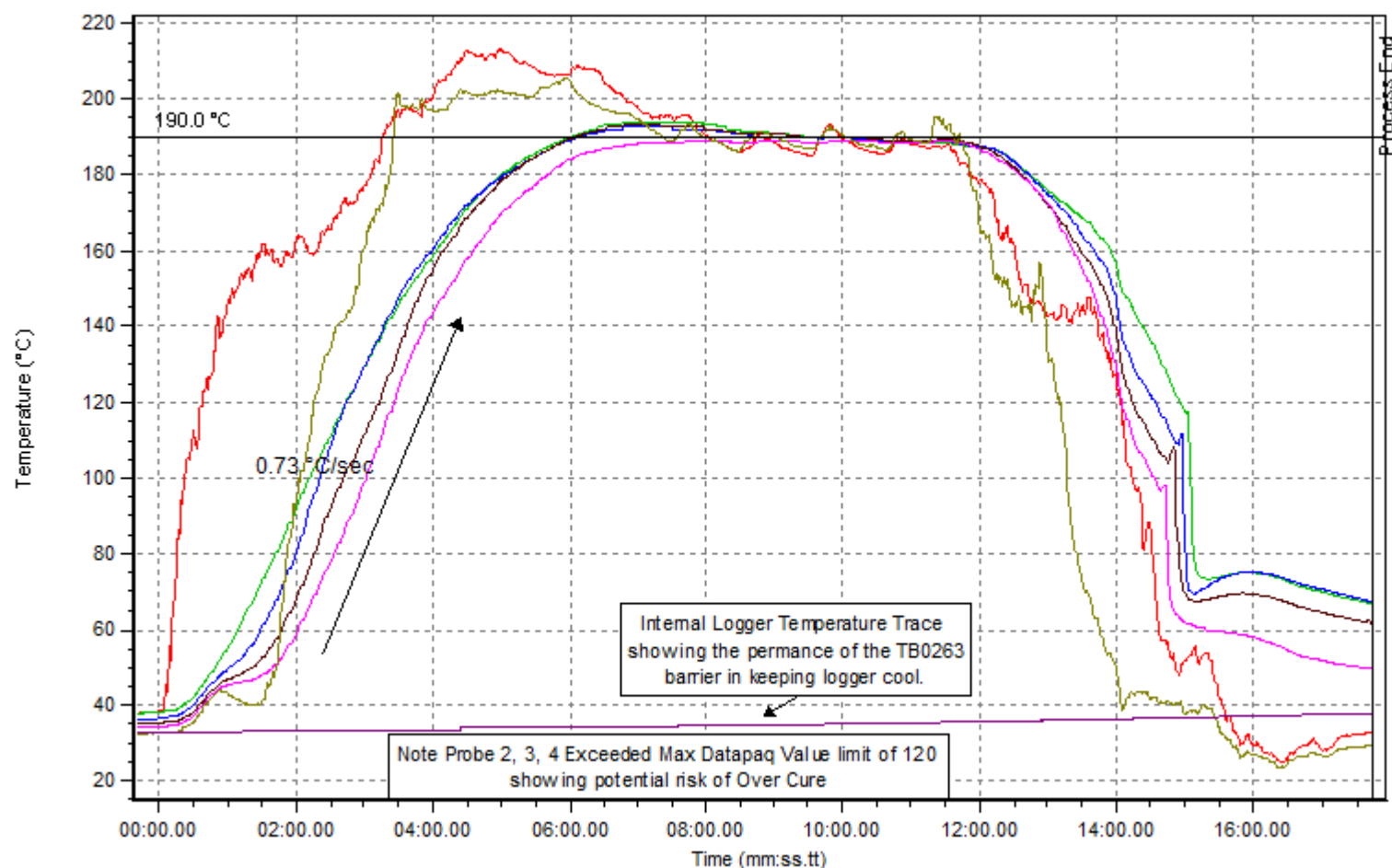


Site: Cambridge

Process:

Product:

Data Collection Details:



Created By
Number of Probes
Sample Interval
Data Loaded
Collection Started
Max. Internal Temp.
Logger
Logger ID
Operator
Time Printed

Download
7
0:01.00 (mm:ss.tt)
7/28/2016 12:23:41PM
7/28/2016 11:30:46AM
37.6 °C
Datapaq ET3
#125536
Dr Steve Offley
7/29/2016 11:17:12AM

Notes:

Powder Coating Oven Run performed with the Datapaq EasyTrack3 Professional system.
System provides Multi-run capability and unique SmartPaq feature showing run PASS/FAIL direct from logger post run at the oven exit before download to PC.
Datapaq Value used to accurately quantify cure directly against powder coating suppliers specifications.
Datapaq Value Pass Criteria DPV >80 <120



Probe	Datapaq Value				Maximum / Minimum				Time at Temperature	
	Min Temp 170.0 Max Temp 210.0°C				Maximum (°C)	Max. Reached (mm:ss.tt)	Minimum (°C)	Min. Reached (mm:ss.tt)	Time Above 190.0°C (mm:ss.tt)	Time To Reach 190.0°C (mm:ss.tt)
	180.0°C 10:00.00 (mm:ss.tt)	190.0°C 06:00.00 (mm:ss.tt)	200.0°C 04:00.00 (mm:ss.tt)	Datapaq Value						
#1 (°C) Air Top	08:46.00	05:13.00	02:51.00	205	213.4	05:01.00	24.9	16:25.00	05:13.00	03:16.00
#2 (°C) Chair Arm Left	07:44.00	04:12.00	00:00.00	137	193.8	06:59.00	37.6	-00:21.00	04:12.00	06:00.00
#3 (°C) Chair Seat Left	07:41.00	03:30.00	00:00.00	133	192.7	07:01.00	35.9	-00:21.00	03:30.00	06:07.00
#4 (°C) Chair Leg Left	07:31.00	04:07.00	00:00.00	131	193.1	07:01.00	34.8	-00:21.00	04:07.00	06:03.00
#5 (°C) Chair Seat Middle	06:55.00	00:00.00	00:00.00	112	189.3	07:55.00	33.8	-00:21.00	00:00.00	***
#6 (°C) Air Bottom	08:29.00	05:45.00	01:59.00	173	205.5	05:57.00	23.5	16:23.00	05:45.00	03:25.00
CJ (°C) Logger Internal Temp	00:00.00	00:00.00	00:00.00	0	37.6	17:29.00	32.9	-00:21.00	00:00.00	***