The Datapaq® Q18 radio telemetry system utilizes the latest radio-frequency technology to allow data transmission from the data logger in real time. As the Datapaq system travels through the process, product and process temperature data can be viewed, analyzed and reported instantaneously. This technology can be applied to monitoring key thermal processes in most industrial heating applications.

**SYSTEM FEATURES**

- System can be tailored to meet your specific process requirements
  - Batch Process(es) – Simple primary receiver kit
  - Demanding Conveyorized Processes – Primary receiver complemented with add-on modular secondary receivers
- Automatic frequency selection from software, minimizing interference and maximizing signal quality
- Intelligent listen-before-transmit feature enables the system to operate with multiple loggers on the same transmitting frequency and data collection with one installation of Datapaq Insight™ software
- Receivers connected in series with low-loss RS485 communications bus, maximizing data reception
- Comprehensive on screen real time system diagnostics reporting signal status for each transmitting logger and receiver
- Transmission performance optimized for high-temperature operation with internal self-calibration routines
- The radio system has full approval to European and FCC regulations.
- Ultra low power consumption extends battery life and operating life
- In-logger data storage backs up transmitted data ensuring integrity of data

**FEATURES AND BENEFITS**

**Rapid QA** – Know that your product has been thermally processed to specification before the Datapaq system has even exited the process.

**Improve the productivity of any batch process** – Know when critical product temperature has been achieved and allow the process to be completed or moved on to the next phase. Optimize cycle times with confidence.

**Rapid fault-finding** – See immediately when process problems are being experienced without having to wait until the completion of the process. Allow corrective action earlier, saving time and reducing possible scrap.

**Improve efficiency of process optimization** – Use live data to view the effect of any process-parameter changes on the temperature profile instantly.
## TECHNICAL SPECIFICATIONS

**TM21 Transmitter (TX1401)**
Transmitter fitted inside data logger

<table>
<thead>
<tr>
<th>Q18 logger range</th>
<th>6, 10 and 12 Channel, Type K, 85°C Operation</th>
</tr>
</thead>
</table>

**Frequency ranges***

<table>
<thead>
<tr>
<th>Country</th>
<th>Frequency Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Euro</td>
<td>434.065-434.740 MHz</td>
</tr>
<tr>
<td>USA</td>
<td>463.525-463.975 MHz</td>
</tr>
</tbody>
</table>

*Contact Datapaq for frequency ranges for other approved countries

**Operating Temperature Range**
0°C to 85°C

**Transmission Range**
200 m (656 ft) “in open field conditions”

**Max Number of Transmitters per System**
6

**Sampling Interval Range**
1 sec to 10 min

**Interleaving Limits**
10

**Approvals***
EU-CEPT/ERC/70-03E
USA-FCC CFR 47 Part 90

*Contact Datapaq for frequency ranges for other approved countries

**TM21 Primary Receiver (Euro RX4200, USA RX4100)**
Primary Receiver with integral USB comm to PC. Powered by CH0070. Equipped with Type N RF connector.

<table>
<thead>
<tr>
<th>Dimensions (H x W x L)</th>
<th>44 x 139 x 98 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frequency</td>
<td>To match transmitter</td>
</tr>
<tr>
<td>Antenna</td>
<td>Desk Top 15 cm</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>0°C to 50°C</td>
</tr>
<tr>
<td>Status display</td>
<td>2 line 16 character backlit LCD</td>
</tr>
</tbody>
</table>

**TM21 Secondary Receiver (Euro RX4201, USA RX4101)**
Secondary receiver connected in series to the TM21 primary receiver with RS485 communication cable (10 to 100 m / 32 to 328 ft).

<table>
<thead>
<tr>
<th>Dimensions (H x W x L)</th>
<th>44 x 139 x 98 mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frequency</td>
<td>To match transmitter</td>
</tr>
<tr>
<td>Antenna</td>
<td>Unity gain end feed with type N connector</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>0°C to 50°C</td>
</tr>
<tr>
<td>Status display</td>
<td>single power and status LED</td>
</tr>
</tbody>
</table>

**Maximum quantity**
Max 6 secondary connected to 1 primary receiver

**Insight Software**
- Automatic intelligent frequency selection and set-up
- Real time tool detailing quality of data transmission for each logger / receiver and system status information
- Live real-time analysis of process data and review against process set-up (zones, temperature set-points, overlays)
- Event markers log events at the precise point they happen on the profile
- Automatic data-saving to PC during run to guarantee data protection

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